

TPM CIRCLE NO :-	ACTIVITY	KK	QM	PM	JH	SHE	OT	DM	E&T
TPM CIRCLE NAME :-	LOSS NO. / STEP								
DEPT :- Production	RESULT AREA	P	Q	DEF :- A/B/C	C	D	S	M	

KAIZEN NO:-

CELL :- A157

CELL NAME:- Grinding

MACHINE / STAGE :- A157 nut tapping

OPERATION :-Tapping

KAIZEN THEME :- To Eliminate SOC

WIDELY/DEEPLY:-

PROBLEM / PRESENT STATUS :- On A157
Nut tapping m/c cutting oil fall on shop floor.



BEFORE

IDEA :- Pipe length increase

COUNTERMEASURE: Pipe length increased
Now cutting oil fall on fixture.



ATER

BENCHMARK	SOC
TARGET	No SOC
KAIZEN START	14.11.2016
KAIZEN FINISH	17.11.2016

TEAM MEMBERS :-
Amit singh , Lakhan

BENEFITS :-
1. SOC reduced
2. Moral increased

KAIZEN SUSTENANCE

WHAT TO DO :- Monitoring

HOW TO DO :- visual

FREQUENCY :- Daily

COST INCURRED FOR MAKING KAIZEN

MATERIAL COST RS.	LABOUR COST RS.	TOTAL COST RS.

SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT

SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS
1				

WHY - WHY ANALYSIS :-

WHY1 :- cutting oil fall on shop floor.
ANS 2:- cutting oil was fall on spindle
ANS 3:- pipe length short

RESULT :- SOC reduced



ROOT CAUSE :- Pipe length short

REGISTRATION NO&DATE:

REGISTERED BY :-

MANAGER'S SIGN :-